

21

Date: Wednesday, 5/16/2007 7:57:19 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HANDLE		
Job Number	: 32354					
Estimate Number	: 10508					
P.O. Number	: N/A		Part Number	: D2419		
This Issue	5/16/2007	S.O. No. : N/A	Drawing Number	: D2419 REV. A		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: A		
Previous Run	: 31424		Material	: N/A		
Written By	:		Due Date	: 5/22/2007		
Checked & Approved By	:		Qty:	10	Um:	Each
Comment	: Est: A 00.02.14 New Issue EC/JB					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	4025674	Black Nylon Strap  Comment: Qty.: 0.0833 f(s)/Unit Total : 0.8330 f(s) Black Nylon Strap Material: Nylon Web (Black) 1.00" x 0.06" thick (40-2567-4) Batch: m103783 - MF 07-05-22
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1  Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut to length using hot knife as per Dwg D2419 MF 07-05-22
3.0	QC6	DIMENSIONAL CHECK  Comment: DIMENSIONAL CHECK SB 07/05/22
4.0	PACKAGING 1	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 Identify and Stock Location: St 34 7/1/23 59 10
5.0	QC21	FINAL INSPECTION/W/O RELEASE  Comment: FINAL INSPECTION/W/O RELEASE 7/1/23 59 10

Job Completion



W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

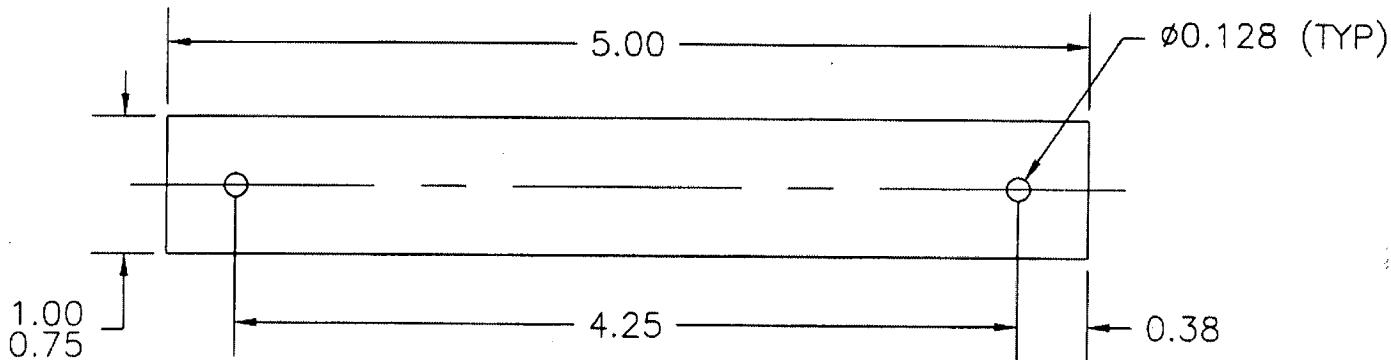
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/05/23
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN RF	DRAWN BY JP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED X	APPROVED X	DRAWING NO. D2419
DATE 00.01.21		TITLE HANDLE (WEB)
A	00.01.21	SCALE 1:1 NEW ISSUE

RELEASED
00-02-03 PS

MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNUIFE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32354